



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

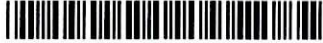
D4022-3
Job Sheet 170414



Part No: D4022-3

Job Qty: 5 ea

Part Name: Fuel Pump Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 3/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs		3/9/18	0.00	0.00	Purchasing		18/01/26
110	Packaging	5 pcs		3/9/18	0.00	0.00	Packaging2		18/01/26
120	QC	5 pcs		3/9/18	0.00	0.00	QC6		38
130	Packaging	5 pcs		3/9/18	0.00	0.00	Packaging3-2	stays	JAN 31 2016
140	QC21-SA	5 Ea		3/9/18	0.00	0.00	QC21		JAN 31 2016

Part Op 100 - Issue P/O: 038812 Part #: TC 250-100
Descriptions: JAN 17 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	TC 250-100	5	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 11:23 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ MacI _____ Quality ☐ Thermofo _____ Other ☐ Larg _____																																				
Date : _____	Step #: _____	QTY _____																																				
Description Work Order Deviation																																						
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">Environment ☐</td> <td style="width:33%;">No Re-verification ☐</td> <td style="width:33%;">Pressure/Forced ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td>Bending ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td>Centre Not Concentric ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td>Cracks ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td>Crimp/Kink/Ripple/Wave ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td>Cuffs ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td>Crushing ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td>Heat Treat ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td>Wave/Twist in Tube ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td>Marks/Chatter ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td></td> </tr> </table> OTHER : _____			Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Design ☐	Operator ☐	Bending ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Past Expiry Date ☐	Manufacturing Process ☐		Misidentified ☐	Past Due ☐	
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 Email: sales@dartaero.com
 www.dartaerospace.com

DART
 AEROSPACE
S036033

Fuel Pump Mounting Bracket

PART NO: D4022-3
Original Serial #: S036033
Revision:
Operation:
Change No:

Mfg Date: 01/26/18
Job No: 170414

Purchasing

oned Wrong
 de Dimensions
 Under tolerance
 ncorrect
 ost/Missing
 Moved
 ing
 a
 ead
 ing Sequence

(42) Approval

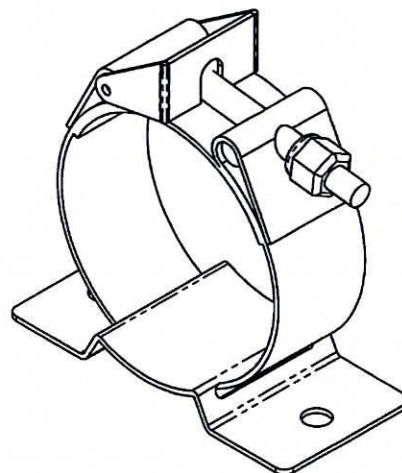
 leted By

 1 / Supervisor
 I Verification

 Coordinator
 approval

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (ϕ)
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPARES ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

D4022-X FUEL PUMP MOUNTING BRACKET

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4022	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL PUMP	NTS
DATE	17.06.13	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

AEROSPARES ACCESSORIES INC.

Invoice

20544 CON #9 ,R.R. #2
 ALEXANDRIA, ONT. K0C-1A0
 TEL 613-525-0924 FAX 613-525-0925

Date Invoice #
 2018-01-25 241821

Invoice To

DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY, ON
 K6A-1K7

Ship To

DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY, ON
 K6A-1K7

P.O. No.	Terms	Rep	Ship	Via	F.O.B.	Project
038812	Net 30	USD	2018-01-25	FEDEX GR...	ALEXANDRIA	

Item	Description	BATCH #	SERIAL #	Quantity	Price Each	Amount
TC250-100 F/C	CLAMP (2.50 DIA) New Weldon Pump SHIPPING & HANDLING Fedex collect	P.O. 5055 W.B. 809684573589	lot 50048	5	39.00 0.00	195.00 0.00

This invoice billed in USD

DAS
38
9-88

18/01/26
mz.

The parts supplied hereon were
 acquired directly from the O.E.M.,
 or an approved supplier/repair
 station which maintains a quality
 assurance system providing full
 traceability to source of supply.

Signature _____

Sales Tax Summary

GST (3) On Sales@13.0%	25.35
Total Tax	25.35

Thank you for your business.

Total

\$220.35

GST/HST No.

881274476